

DISC TRUCKER FRAMESET

Thanks for spending your hard-earned money on a Surly frameset. Seriously, we really appreciate it. You could've picked something else but you didn't, and that means a lot to us. We've put a lot of work into making a great riding bike that you'll enjoy for a long time. Before you read any further take a minute and write down this frame's serial number. If you should ever experience a problem with it, the serial number will help us get things sorted, and if your bike is ever stolen the serial number is undeniable proof that it's yours. So take a minute, flip the bike over, and write it down. Your frame's individual serial number is located on the underside of the bottom bracket (the part of the frame that houses the crank bearings).

SERIAL NUMBER: _____

The Disc Trucker is a Long Haul Trucker touring frame specifically designed for disc brakes. It's a bike made in every detail to take you wherever you want to go, with the all-weather, all terrain reliability of disc brakes. Like all our frames, the Disc Trucker is made of CroMoly steel. We like steel for a lot of reasons, foremost among them the ride quality a well-designed steel frame delivers. It doesn't hurt that steel is relatively inexpensive, or that it is more easily repaired than aluminum, carbon fiber or titanium. That's pretty nice if something should go wrong in the middle of a journey. We've put a lot of work into making this bike a touring bike, not just another road, 'cross, or sport touring frame with extra braze-ons. It does, in fact, have braze-ons for all kinds of things that are important if you're going to spend day after day in the saddle, like three places for water bottles, rugged rack and fender mounts on the frame and fork, and a holder for spare spokes on the chainstay. We've also put a lot of work into the geometry and tubing. Its low bottom bracket, for example, makes it nice and stable, a practical feature when you're carrying a lot of extra weight. Its long stays provide heel clearance when you're carrying bags and they flex to help take the harsh out of rough roads. The wheelbase, fork offset, and tube angles also contribute to a stable, comfortable ride. The frame's tubing is purpose-designed too. The fork and stays are specially designed for the unique forces disc brakes impose, and the wall thicknesses and shapes of all its tubes are designed to maximize the balance between strength and responsiveness. We even design specific tubing and geometry for each frame size so that every rider gets the most of their bike. We're confident this bike will take you and your stuff almost anywhere you want to go, across town or around the world.

⚠WARNING: Cycling can be dangerous. Bicycle products should be installed and serviced by a professional mechanic. Never modify your bicycle or accessories. Read and follow all product instructions and warnings including information on the manufacturer's website. Inspect your bicycle before every ride. Always wear a helmet.

Additional Product and Safety Information can be found at the website: surlybikes.com/safety

FRAME COMPATIBILITY

Rear dropouts: Vertical, 135mm O.L.D. spacing

Seatpost diameter: 27.2mm

Seatpost clamp diameter: 30.0mm (Surly stainless included)

Headset: 1-1/8" threadless, straight tube

Front derailleur clamp diameter: 28.6mm (bottom-pull)

Bottom bracket: 68mm wide, threaded standard English (1.37" x 24t)

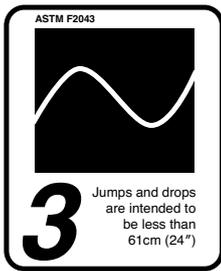
Chainring clearance: 42/53t double, 38/52/56t triple

Tire clearance: Some Disc Truckers are designed for 26" wheels and some for 700c. 26" frames have clearance for 2.1" tires with or without fenders; 700c has clearance for 42mm tires with fenders or 45mm without. Individual tire and rim combos affect tire clearance

Brake type: 51mm I.S. disc caliper mounts, 160mm maximum rotor diameter

RETAILER: This frame sheet **MUST BE** provided to the end user.

CONDITION 3



This is a set of conditions for operation of a bicycle that includes Condition 1 and Condition 2 as well as rough trails, rough unpaved roads, and rough terrain and unimproved trails that require technical skills. Jumps and drops are intended to be less than 61cm (24"). Please see link to Bike Owner's Manual on surlybikes.com/safety for complete list of riding condition descriptions.

MAXIMUM WEIGHT LIMIT

Rider	Luggage	Total
Lib/kg 300/136	Lib/kg 30/14	Lib/kg 330/150

FOR TOURING OR TREKKING

Rider	Luggage	Total
Lib/kg 300/136	Lib/kg 55/25	Lib/kg 355/161

CARE AND MAINTENANCE

Keep your frame clean. Dirt and road grime lead to oxidation and fading of the finish, and they make it hard to do a thorough inspection. Dirt will accelerate any abrasion of the paint that comes from rubbing, such as places where the cable housing touches the frame. In extreme cases, this type of abrasion could remove frame material. When your bicycle is not being ridden, store it where it will be protected from rain, snow, sun, etc. Rain or snow may cause the metal on your frame to corrode. We recommend applying J.P. Weigle's Frame Saver to the inside of the tubes before the frame is assembled into a bike. If your bicycle was exposed to moisture during a ride, thoroughly dry the bicycle before storing it. If water got inside the frame, tilt the bicycle to drain the water. If necessary, remove the seatpost and turn the bicycle upside down. This is especially critical if there is a large amount of water inside. If water freezes inside your frame, the expansion of the ice can crack and rupture the structure.

Before storing your bicycle for an extended period of time, clean and lubricate the frame with a frame wax, polish, or protectant. Do not store the bicycle near electric motors, as ozone from motors destroys paint. Before riding the bicycle again, follow the pre-ride checklist to be certain it is in good working order.

INSPECTION

Before every ride carefully inspect your frame for signs of fatigue. If any frame part shows signs of damage or fatigue, consult your dealer or replace the frame before riding the bicycle.

⚠WARNING—An improperly modified frame, fork, or component can cause you to lose control and fall. **NEVER MODIFY YOUR FRAMESET.**

⚠WARNING—Attaching incompatible clamping devices to a fork can lead to fork breakage, causing a loss of control. If you are not sure if a device is compatible, consult your dealer

FRAME SPECIFICATIONS:

For current frame specifications visit http://surlybikes.com/bikes/disc_trucker

LIMITED WARRANTY:

This Surly product is warranted against defects in materials and workmanship for three years from the date of retail purchase of the product, subject to the limitations detailed below. Save your dated receipt for proof of purchase.

This warranty does NOT cover the following:

- Damage due to improper assembly or follow-up maintenance or lack of skill, competence or experience of the user or assembler
- Products that have been modified, neglected, used in competition or for commercial purposes, misused or abused, involved in accidents or anything other than normal use
- Installation of components, parts or accessories not originally intended for or compatible with Surly Product as sold
- Damage or deterioration to the paint, surface finish, aesthetics or appearance of the product
- Normal wear and tear
- Labor required to remove and/or refit and re-adjust the product within the bicycle assembly

This limited warranty is expressly limited to the repair or replacement of a defective product, at the option of Surly and is the sole remedy of the warranty. This limited warranty applies only to the original purchaser of the Surly product and is not transferable. This warranty applies only to products purchased through an authorized dealer or distributor. In no event shall Surly be liable for any loss, inconvenience or damage, whether direct, incidental, consequential, or otherwise resulting from breach of any express or implied warranty or condition, of merchantability, fitness for a particular purpose, or otherwise with respect to our products except as set forth herein.

This limited warranty gives the consumer specific legal rights, and those rights and other rights may vary from place to place. This limited warranty does not affect your statutory rights.

TO THE EXTENT NOT PROHIBITED BY LAW, THESE WARRANTIES ARE EXCLUSIVE AND THERE ARE NO OTHER EXPRESS OR IMPLIED WARRANTIES OR CONDITIONS INCLUDING WARRANTIES OR CONDITIONS OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.